

# FECS44-1000/-5000

## - for the Detection of High Concentration Ammonia

#### Features:

- \* High selectivity to NH3
- \* Small influence by H2S
- \* Excellent durability to NH3 exposure
- \* Linear output
- \* Long life
- \* Stable baseline
- \* Unique leak-proof structure

The FECS44 is a unique electrochemical-type ammonia sensor. Its most notable features are small influence by H<sub>2</sub>S, excellent durability to NH<sub>3</sub> exposure, and a unique leak-proof structure. These features make the sensor ideal for NH<sub>3</sub> monitors and detectors in various fields.

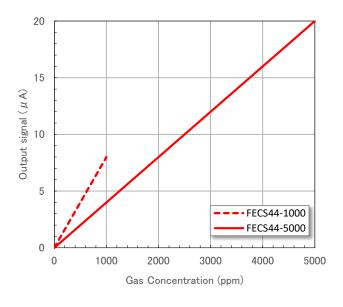
### **Applications**:

- \* Portable and fixed installation NH3 monitors
- \* NH3 detectors
- \* Ammonia leak detection in refrigerators



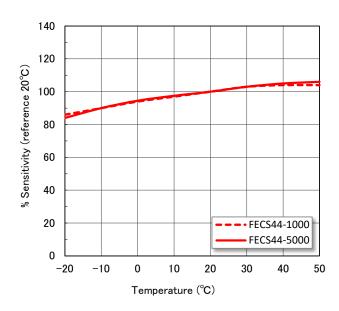
#### **Sensitivity Characteristics:**

Typical characteristics (linearity) of FECS44-1000 / -5000 (20°C) are shown below.



#### **Temperature Dependency:**

Typical characteristics (temperature dependency) of FECS44-1000 / -5000 are shown below.





#### **Specifications:**

Model Number			
Detection Range $0 \sim 1000 \text{ ppm}$ $0 \sim 5000 \text{ ppm}$ Maximum Overload $2500 \text{ ppm}$ $5000 \text{ ppm}$ Output Signal $8 \pm 4 \text{ nA/ppm (*1)}$ $4 \pm 2 \text{ nA/ppm (*1)}$ Repeatability $\pm 10\% (*)$ Resolution $10 \text{ ppm (*1)}$ $20 \text{ ppm (*1)}$ Baseline Range (Clean air) $\pm 6 \text{ ppm (*1)}$ $\pm 10\text{ ppm (*1)}$ Response Time ( $t_{90}$ ) $120 \text{ sec (typical)(*1)}$ $150 \text{ sec (typical)(*1)}$ Baseline Shift (- $30 \sim 40^{\circ}\text{C}$ ) $< 20 \text{ ppm(*1)}$ $< 40 \text{ ppm(*1)}$ Long Term Output Drift $< 2\% \text{ /month (*1)}$ Expected Life Time $> 2 \text{ years (*1,*2)}$ Operating Temperature $-30 \sim 50^{\circ}\text{C}$ Operating Humidity $15 \sim 90\% \text{ RH}$ Operating Pressure Range $1013 \text{ hPa } \pm 10\%$ Recommended Load Resistor $33\Omega$ Bias VoltageNot requiredPosition SensitivityNoneRecommended Storage Temp. $0 \sim 20^{\circ}\text{C}$ Cap ColorPurple	Model Number	FECS44-1000	FECS44-5000
Maximum Overload2500 ppm5000 ppmOutput Signal $8 \pm 4$ nA/ppm (*1) $4 \pm 2$ nA/ppm (*1)Repeatability $\pm 10\%$ (*)Resolution $10$ ppm (*1) $20$ ppm (*1)Baseline Range (Clean air) $\pm 6$ ppm (*1) $\pm 10$ ppm (*1)Response Time ( $t_{90}$ ) $120$ sec (typical)(*1) $150$ sec (typical)(*1)Baseline Shift (- $30 \sim 40$ °C) $< 20$ ppm(*1) $< 40$ ppm(*1)Long Term Output Drift $< 2\%$ /month (*1)Expected Life Time $> 2$ years (*1,*2)Operating Temperature $-30 \sim 50$ °COperating Humidity $15 \sim 90\%$ RHOperating Pressure Range $1013$ hPa $\pm 10\%$ Recommended Load Resistor $33\Omega$ Bias VoltageNot requiredPosition SensitivityNoneRecommended Storage Temp. $0 \sim 20$ °CCap ColorPurple	Detection Gas	Ammonia	
Output Signal $8 \pm 4 \text{ nA/ppm (*1)}$ $4 \pm 2 \text{ nA/ppm (*1)}$ Repeatability $\pm 10\%$ (*)  Resolution $10 \text{ ppm (*1)}$ $20 \text{ ppm (*1)}$ Baseline Range (Clean air) $\pm 6 \text{ ppm (*1)}$ $\pm 10 \text{ppm (*1)}$	Detection Range	0 ~ 1000 ppm	0 ~ 5000 ppm
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	Maximum Overload	2500 ppm	5000 ppm
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	Output Signal	8 ± 4 nA/ppm (*1)	4 ± 2 nA/ppm (*1)
Baseline Range (Clean air) $\pm 6 \text{ ppm (*1)}$ $\pm 10 \text{ppm (*1)}$ Response Time ( $t_{90}$ ) 120 sec (typical)(*1) 150 sec (typical)(*1)  Baseline Shift (-30 ~ 40 °C) < 20 ppm(*1) < 40 ppm(*1)  Long Term Output Drift < 2% /month (*1)  Expected Life Time > 2 years (*1,*2)  Operating Temperature -30 ~ 50 °C  Operating Humidity 15 ~ 90% RH  Operating Pressure Range 1013 hPa $\pm 10\%$ Recommended Load Resistor 33 $\Omega$ Bias Voltage Not required  Position Sensitivity None  Recommended Storage Temp. $0 \sim 20 ^{\circ} \text{C}$ Cap Color Purple	Repeatability	±10% (*)	
Response Time $(t_{90})$ 120 sec $(typical)(*1)$ 150 sec $(typical)(*1)$ Baseline Shift $(-30 \sim 40^{\circ}\text{C})$ < 20 ppm(*1) < 40 ppm(*1)  Long Term Output Drift < 2% /month (*1)  Expected Life Time	Resolution	10 ppm (*1)	20 ppm (*1)
Baseline Shift (-30 ~ 40 °C) $< 20 \text{ ppm(*1)}$ $< 40 \text{ ppm(*1)}$ Long Term Output Drift $< 2\% \text{ /month (*1)}$ Expected Life Time $> 2 \text{ years (*1,*2)}$ Operating Temperature $-30 \sim 50 ^{\circ}\text{C}$ Operating Humidity $15 \sim 90\% \text{ RH}$ Operating Pressure Range $1013 \text{ hPa } \pm 10\%$ Recommended Load Resistor $33\Omega$ Bias Voltage       Not required         Position Sensitivity       None         Recommended Storage Temp. $0 \sim 20 ^{\circ}\text{C}$ Cap Color       Purple	Baseline Range (Clean air)	±6 ppm (*1)	±10ppm (*1)
Long Term Output Drift $< 2\%$ /month (*1)         Expected Life Time $> 2$ years (*1,*2)         Operating Temperature $-30 \sim 50^{\circ}$ C         Operating Humidity $15 \sim 90\%$ RH         Operating Pressure Range $1013$ hPa $\pm 10\%$ Recommended Load Resistor $33\Omega$ Bias Voltage       Not required         Position Sensitivity       None         Recommended Storage Temp. $0 \sim 20^{\circ}$ C         Cap Color       Purple	Response Time (t <sub>90</sub> )	120 sec (typical)(*1)	150 sec (typical)(*1)
Expected Life Time > 2 years (*1,*2)  Operating Temperature -30 ~ 50 °C  Operating Humidity 15 ~ 90% RH  Operating Pressure Range 1013 hPa ±10%  Recommended Load Resistor 33Ω  Bias Voltage Not required  Position Sensitivity None  Recommended Storage Temp. 0 ~ 20 °C  Cap Color Purple	Baseline Shift (-30 ~ 40°C)	< 20 ppm(*1)	< 40 ppm(*1)
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Long Term Output Drift	< 2% /month (*1)	
Operating Humidity $15 \sim 90\%$ RH         Operating Pressure Range $1013$ hPa $\pm 10\%$ Recommended Load Resistor $33\Omega$ Bias Voltage       Not required         Position Sensitivity       None         Recommended Storage Temp. $0 \sim 20^{\circ}\text{C}$ Cap Color       Purple	Expected Life Time	> 2 years (*1,*2)	
	Operating Temperature	-30 ~ 50°C	
Recommended Load Resistor $33\Omega$ Bias Voltage     Not required       Position Sensitivity     None       Recommended Storage Temp. $0 \sim 20^{\circ}\text{C}$ Cap Color     Purple	Operating Humidity	15 ~ 90% RH	
Bias Voltage Not required  Position Sensitivity None  Recommended Storage Temp. 0 ~ 20°C  Cap Color Purple	Operating Pressure Range	1013 hPa ±10%	
Position Sensitivity  Recommended Storage Temp.  Cap Color  Purple	Recommended Load Resistor	33Ω	
Recommended Storage Temp. 0 ~ 20°C  Cap Color Purple	Bias Voltage	Not required	
Cap Color Purple	Position Sensitivity	None	
·	Recommended Storage Temp.	0 ~ 20°C	
(Maight A.E.g. (approx.)	Cap Color	Purple	
vveignt 4.5g (approx.)	Weight	4.5g (approx.)	

<sup>\*1</sup> Factory test data conditions: 20°C, 50%RH and 1013 hPa.

#### **Cross Sensitivity Data:**

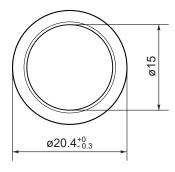
Table1 shows the typical response of FECS44-1000 / -5000 to interference gases.

Table1 Cross Sensitivity of FECS44-1000 / -5000 (20°C)

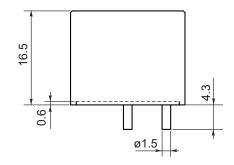
Gas Concentration (ppm)	-	Typical Ammonia Concentration(ppm) Equivalent	
	FECS44-1000	FECS44-5000	
Ammonia	100	100	100
Hydrogen Sulfide	20	0	0
Sulphur Dioxide	20	-8	-12
Carbon Dioxide	5,000	0	0
Carbon Monoxide	300	0	0
Hydrogen	1,000	0	0
Nitrogen Dioxide	20	0	0
Nitric Oxide	30	0	0
Ethanol	100	0	0

#### **Dimensions:**

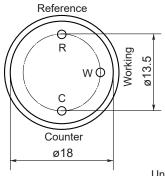
Top view



Side view



Bottom view



Unit: mm

All tolerance ± 0.1mm unless otherwise stated.

The following are the recommended socket pins of FECS-series gas sensors:

Recommended specifications:

- Basically fitting male pin diameter is  $\phi 1.5 \text{ mm}$
- Male pin insertion depth is 4.3 mm or more Socket pins (example):

S.E.R. Corporation: SS 6000-00 Mac Eight Co., Ltd: PD-152

<sup>\*2</sup> Life expectancy in normal air under the factory test conditions is defined as the period until sensor output drops to 60% of its original value.